



Introduction of Diener Plasma Surface Treatment Technology

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- 1. Technology of Plasma Surface Treatment
- 2. Application of Plasma Surface Treatment
- 3. Example of Plasma Surface Treatment in Electronics Industry
- 4. Summary
- 5. Q&A





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Current Challenges in Electronics, Semiconductor and Sensor Industry

- Demands for perfect surface characteristics (cleanliness, adhesivity, coating, etc.)
- Use very aggressive chemicals (non-environmental friendly) to achieve desired surface effects
- Treatment of thermally sensitive materials
- Treatment on places that cannot be reached by mechanical treatments or liquid chemical compounds such as in cavities, undercuts and gaps







What is Plasma?

- Fourth State of Matter
 - $\mathsf{Solid} \Rightarrow \mathsf{Liquid} \Rightarrow \mathsf{Gaseous} \Rightarrow \mathsf{Plasma}$
- Charged particles and Neutral particles (anions, cations, electrons, radicals, etc.)
- Charged particle can move freely in space and interact with electromagnetic fields
- Natural plasma: Lightning, polar lights and the sun
- Artificial plasma: Neon light, plasma globe and flash bulbs







How is Plasma Generated?

- Vacuum pressure < 1 mbar (Atmospheric ≈1000 mbar)
- Highly diluted gas
- Increased mean free pathway → Particles travel a farther distance before colliding
- Gas can be easily ionized / generated







Low Pressure Plasma System

- Vacuum Chamber
- Vacuum Pump
- High Frequency Generator
- Process Gas or Chemicals (air, oxygen, argon, CF4, SF6, argonhydrogen, acetone, fluorinated chemicals)
- Control and Monitor System







Plasma Surface Treatment Process







Plasma Surface Treatment Process

- i. Place the workpiece
- ii. Vacuum the chamber
- iii. Process gas introduced into chamber
- iv. Process gas ionized
- v. Ventilation
- vi. Process ends







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- Cleaning Removal of Organic Contaminants
 - Oxygen / Air



Surface after Plasma Cleaning

Activation

Coating

- Chemical reactions where stable molecules are formed that can be removed via vacuum
- Etching Removal of Nano Particles
 - Argon
 - Physical Bombardment
 - Reduction of Oxide Layers
 - Hydrogen
 - Chemical Reaction with Oxide Layers







Cleaning •

Activation

Free radicals which are generated in plasma will be grafted on surface. Surface free energy is increased after plasma activation.



- Oxygen / Air

Coating

Removal of Metaloxide Layers. Surface free energy has been increased.

- Hydrogen



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Surface activated by Oxygen Plasma







- Cleaning Dry Etching process. lon target mate
- Activation
- Dry Etching in Photolithography process. Ionized gases react with target materials. Surface will be structured after etching.
- Etching

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- O2, Ar, CF4, SF6, etc.
- Physical and Chemical Etching
- Increase surface roughness by increasing surface area.
 - H2, Ar, CF4, etc.
 - Physical and Chemical Etching







Cleaning •

- Activation
- Etching
- Coating

- Plasma Polymerization Coating. Monomers are introduced into the vacuum chamber and deposited on the surface to have polymerization reaction.
- Hydrophobic Coating
- Hydrophilic Coating
- Protection / Barrier Coating
- Self-lubricate Coating



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Plasma-Surface-Technology





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Example of Plasma Surface Treatment in Electronics Industry

Consumer Electronics

- Assembly of Mobile Phones
- Production of Glass Screen
- Assembly of Tablet and Pad
- Assembly of PC and Server



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Plasma-Surface-Technology

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Example of Plasma Surface Treatment in Electronics Industry

Semiconductor

- Wafer Cleaning
- PECVD
- Patterning
- Removal of Photoresist
- Bonding
- Packaging in SEMI











Example of Plasma Surface Treatment in Electronics Industry

Electronics and Sensor Production

- PCB Cleaning
- Sensor Production and Packaging
- Electronic Parts Cleaning and Protection
- Failure analysis











How does a Plasma System look like?

Low-pressure plasma



In the low-pressure plasma technology, gas is excited in a vacuum by supply of energy. This results in energetic **ions and electrons**, as well as other **reactive particles** which constitute the plasma.

Atmospheric pressure plasma



With atmospheric plasma technology, gas is excited by means of a high voltage at atmospheric pressure in such a way that a plasma is ignited. The plasma is expelled by compressed air from the nozzle.





Diener Electronic

- Headquarters in Baden-Württemberg with >100 staff employed
- Offers complete range of Atmospheric and Low-Pressure Plasma Systems in all sizes and for all areas of technology
- Produces all systems entirely in-house in Germany
- **R&D Laboratory** and **Technical Laboratory** for continuous development and optimum surface analysis and support to customers
- To guide your project to success, we offer:
 - ✓ Comprehensive consultation
 - ✓ Process development
 - ✓ Technical training
 - ✓ On-site commissioning & After-sales maintenance









Who trust Diener's Plasma Surface Treatment System?







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Summary

- Plasma treatment has been widely used as a means of engineering the surface properties of various materials/components
- $\checkmark\,$ The four key effects of plasma:
 - Cleaning
 - Activation
 - Etching
 - Coating

are proven for processes improvement such as ion-planting, de-oxidation, adhesion, coating, isotropic/anisotropic etching, cleaning, patterning, barrier insulation, etc.

✓ Cost-effective method compared to other techniques in surface treatment





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Q&A







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